

Low voltage AC drives for HVAC applications



# Smile to the Environment



High performance enabled by the comprehensive use of Fuji technology.

Easy maintenance for the end-user. Maintains safety and protects the environment. Opens up possibilities for the new generation.



## Large Contribution to Reducing Global Warming (Environmental Protection) with Energy Saving

50% of energy consumption in office buildings is related to air conditioning. The FRENIC HVAC series is the dedicated inverter for HVAC that features functions and performances offer the optimal thermal environment for the people working in the building by keeping the energy

consumption in various devices (compressor, condenser water pump, AHU and others) to the minimum. Fuji Electric contributes largely to global environment by realizing carbon dioxide reduction with energy saving by the inverter.

## Wide variation in model capacity

Model can be selected from two model types.

## Standard type (EMC filter built-in type)

0.75 to 710kW (Protective structure IP21 or IP55 can be selected with the model between 0.75 and 90kW.)

## DCR built-in + EMC filter built-in type

0.75 to 90kW (Protective structure IP21 or IP55 can be selected with the model between 0.75 and 90kW.)

Inverter capacity	EMC filter	DC reactor	Protective structure
0.75kW to 90kW	Built-in	Built-in	IP21/IP55
110kW to 710kW	Built-in	External	IP00

<sup>\*</sup> The models with inverter capacity 45kW to 710kW are coming soon.

## Optimal control with energy-saving function

- Linearization function
- Temperature difference constant control and pressure difference constant control
- Energy saving functions including wet-bulb temperature presumption control
- Automatic energy-saving operation

## Slim body

The first slim body design among the Fuji Electric inverters. The size is the same between IP21 and IP55.

## **Functions suitable for HVAC use**

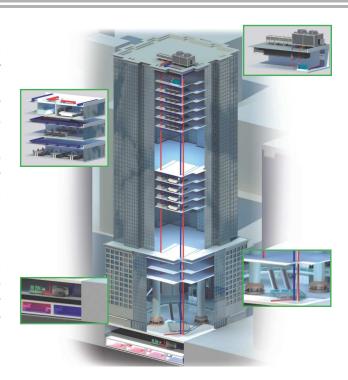
- 4PID control Fire mode (forced operation)
- Pick-up operation function Real time clock
- Torque vector control Filter clogging prevention function
- Customized logic
   User friendly, useful keypad
- Password function





## Significant Energy Saving Realized!!

For an air-conditioning heat source system, the needed quantity of the cooling or heating water fluctuates generally in seasons or days and nights. Therefore, operations continuing in a water conveyance pressure constant control may lead to high operating unnecessary pressures on terminals at low operating state. Thus, the pump consumes an ineffectual electric power for maintaining the high water conveyance pressure.FRENIC-HVAC can perform an estimated terminal pressure control by linearization function which estimates target pressure from load flow rate.It is possible to reduce the ineffectual pump power consumption and to achieve a great energy-saving effect together with maintaining comfortable current air conditioning.



## **Optimum Control for HVAC Facilities**

#### Cooling tower fan

The cooling tower fan is used to cool the heat of cooling water by emitting it into the air. The fan speed is adjusted optimally according to the cooling water temperature at the outlet. Moreover, the inverter estimates the wet-bulb temperature automatically to control the fan so that the temperature of cooling water (wet bulb) is interlocked to the air temperature. (Wet-bulb temperature presumption control)



#### Cooling water pump

The cooling water pump circulates the cooling water to the cooling tower in order to cool the heat generated by the freezing machine. The pump speed is adjusted optimally according to the temperature and flow rate of cooling water. Moreover, the inverter can control the cooling pump so that the difference of cooling water temperature at between the inlet and outlet becomes always constant. (Temperature difference constant control)



#### Chilled water pump

The chilled water pump circulates the chilled water generated with the freezing machine to the air conditioner and fan coil. The pump speed is adjusted optimally according to the header pressure. Moreover, the pump conveyance pressure can be controlled to proper value by converting the flow rate signal to the target pressure using the linearization function. (Linearization function)



## • Supply fan / Return fan

The speed of supply and return fans is adjusted optimally according to the pressure, discharge temperature, room temperature, and others. Moreover, the highest level of carbon dioxide is selected automatically by detecting the level in room to control it to stay within the allowable level.



## **Optimal Structure Design**

## User friendly, easy to see keypad

• The regulator is indicated by enlarging the LCD.

1. Present value (PV)

5. Output current

9. Power consumption

2. Setting value (SV)

6. Output voltage

10. Cumulative energy

3. Manipulating value (MV)

7. Torque

4. Frequency

8. Rotation speed

\*Possible to show understandable indications through the unit conversion function.



## Multi-language supported: 19 languages + user customized language

		Language		
Japanese	English	(Chinese)	German	French
Spanish	Italian	(Russian)	(Greek)	(Turkish)
(Malay)	(Vietnamese)	(Thai)	(Indonesian)	(Polish)
(Czech)	(Swedish)	(Portuguese)	(Dutch)	

<sup>\*</sup> Languages in parentheses are soon to be supported.

## Real time clock (RTC) is provided as standard.

Alarm information with date and time

• Alarm information for last ten times is stored and displayed with date and time.

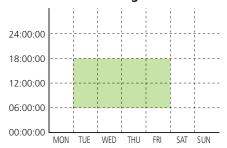
Easy failure analysis

## • Timer function

- Possible to set the maximum four timers for a week.
- Possible to set flag holidays (20 days a year).

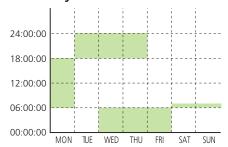
#### Example

## When operation is performed in the same schedule through a week



## Operation schedule can be set according to actual condition by using four timers.

## When operation schedule varies depending on the day of the week



## Unit conversion function between PV and SV values

• Unit conversion allows you to easily set data.

Function	Units									
	No conversion	%	RPM	l/min						
Unit conversion	m³/h	С	mbar	bar						
	kPa	mWG	mmHg	kW						
	in-wg	psi	F	ppm						
	PSI									

<sup>\*</sup>Multi-language function: 19 languages + user customized language supported



# FRN 0.75 AR1 M - 4 E Series name:FRN Standard applicable Input power supply: 4:400V Applied for:AR:HVAC Protection structure: M:IP21 L:IP55

## User-friendly, easy to see dedicated keypad

Multi-language supported, HELP function featured, unit setting with SV and PV values, data copy (three kinds), detachable and can be attached on the panel (using an optional cable)

## Capacitor board

Outputs the life prediction signal determining capacitor capacity drop and cumulative running hours. This allows the user to grasp replacement period.



## **5** Cooling fan

Easy replacement just by simply removing and attaching the part. Life prolongation is possible by controlling ON and OFF.

## 6 EMC filter

Drastically reduces noise. Provided to units of all capacities. Conforming to IEC61800-3.

## Control terminal block

The detachable control terminal block is adopted. This allows the unit to be replaced easily without disconnecting cables.

## Control board

USB port equipped.

Max. three types of built-in optional boards can be mounted all together. Optional battery connection

Various communications options

Standard equipment	Optional equipment
BACnet MS/TP	<ul><li>LonWorks</li><li>DeviceNet</li></ul>
• Modbus RTU	• Ethernet • CANopen
• Metasys N2	• Profibus • CC-Link

## 7 DCR

Drastically reduces harmonic noise. Conforming to IEC/EN61000-3-2 and IEC/EN61000-3-12. Provided as standard (to models up to 90kW), and can be attached externally as an option (to models from 110kW to 710kW).

#### 8 Environmental immunity

3C2, IEC60721-3-3 supported

#### Others

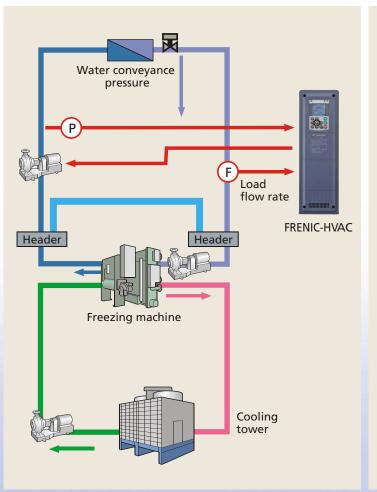
Support/analysis software by loader, RTC backup by battery (option)

## **Functions Suitable for HVAC Use**

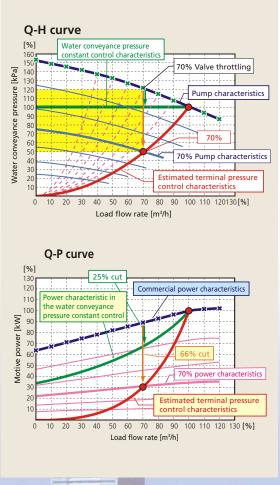
## **Linearization function**

This function estimates the target pressure using the load flow rate, which allows the estimated terminal pressure to be controlled. For an air-conditioning heat source system, the needed quantity of the cooling or heating water fluctuates generally in seasons or days and nights. Therefore, operations continuing in a water conveyance pressure constant control may lead to high operating unnecessary pressures on terminals at low operating state. Thus, the pump consumes an

ineffectual electric power for maintaining the high water conveyance pressure. Based on the calculated value and water conveyance pressure of estimated terminal pressure using the detected load flow rate, PID control is performed. It is possible to reduce the ineffectual pump power consumption and to achieve a great energy-saving effect together with maintaining comfortable current air conditioning.



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WWW.

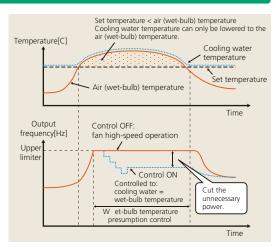


## Wet-bulb temperature presumption control

This function is optimal for controlling the fan of cooling tower. Since the wet-bulb temperature would become higher than the set temperature when the air temperature is particularly high, water temperature will not reach the set temperature. Therefore, the fan keeps rotating at high speed, failing in energy-saving operation. FRENIC-HVAC automatically estimates the wet-bulb temperature and controls the fan so that the cooling water is interlocked with the air temperature in order not to use unnecessary electric power.

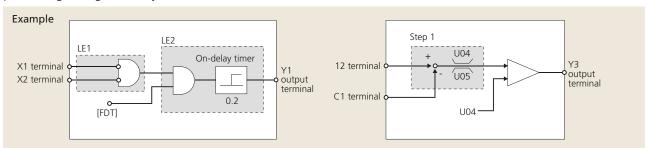
## Filter clogging prevention function

This function detects clogging of the fan filter with dust or other materials using the output current and pressure sensor value. When clogging is detected, the fan is rotated in reverse to eject dust, and then resumes rotation in forward to blow air. In addition, the function notifies you of maintenance necessity with the alarm signal.



## **Customized logic**

The customized logic interface function is provided to the inverter body. This enables forming of logic circuit and arithmetic circuit to the digital and analog input and output signals, allowing simple relay sequence to be built while processing the signals freely.



## Standard 4PID control

The 4PID control is featured as standard. One PID module is used to control the output frequency of the inverter, and the other three PIDs can be used to control the external system. To utilize all of four PIDs, the optional card (OPC-G1-AIO) needs to be mounted.

## **Password**

Function codes can be read/write, displayed or hidden by setting the two passwords. This prevents erroneous operation or overwriting of function codes. In addition, if a wrong password was input exceeding the specified number of times, the inverter is restricted from operating as the user is regarded as improper.

## Fire mode (forced operation)

This mode ignores (retry) the inverter protection function to continue the operation. In that way, the inverter keeps operating the fan and pump as much as possible in case of emergency such as fire.

## Pick-up operation function

The pick-up operation function enables smooth starts. If you wish to run a fan currently not run by the inverter and in idle mode, this function searches the speed regardless of the direction of rotation and pick up the motion smoothly. This function allows for smooth operation such as when switching the power supply from the commercial power to inverter in a momentary action.

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## **Standard Specifications**

## 3-phase, 400V series (0.75 to 710kW)

•	•															
Model	FRN AR1 # -4E : HVAC		0.75	1 5	2.2	4.0			cations	15	10 E	22	20	27	45	
			0.75	1.5	2.2	4.0	5.5	7.5	11	15	18.5	22	30	37	45	55
Applica	Applicable standard motor (rated output) [kW] *1  Rated capacity [kVA] *2		0.75	1.5	2.2	4.0	5.5	7.5	11	15	18.5	22	30	37	45	55
Js	1 31 1		1.9         3.1         4.1         6.8         10         14         18         24         29         34         45         57         69         85										85			
Output ratings	Voltage [V] *3			3-phase, 380 to 480V (with AVR function)											1	
put r	Rated current [A]			2.5         4.1         5.5         9.0         13.5         18.5         24.5         32         39         45         60         75         91         112										112		
Out	Overload current rating	110%-1min (Overload tolerated interval: compliant with IEC 61800-2)														
	Rated frequency [Hz]				50, 60Hz											
oly	Main power supply (No. of phase, voltage, freguency)			3-phase, 380 to 480V, 50/60Hz												
dns	Control power supply auxiliary-input (No	o. of phase, voltage, freguency)	Single phase, 380 to 480V, 50/60Hz													
ower	Voltage, frequency variations		Voltage: +10 to -15% (Unbalance rate between phases is within 2%)*4 Frequency : +5 to -5%													
Input Power Supply	Rated input current [A]		1.6	3.0	4.3	7.4	10.3	13.9	20.7	27.9	34.5	41.1	55.7	69.4	83.1	102
lu l	Required power supply capaci	ty [kVA]	1.2	2.1	3.0	5.2	7.2	9.7	15	20	24	29	39	49	58	71
5 1:	Braking torque [%]*5						20						10 to	15		
Braking	DC braking			Braking	starting	freque	ncy: 0.0	to 60.0I	Hz, Braki	ng time	0.0 to 3	30.0s, Br	aking le	vel: 0 to	60%	
EMC filt	ter					Built-in	[Compl	iant with	n EMC st	andard	(IEC/EN6	1800-3:	2004)]			
DC reac	tor (DCR)					1	Built-in (	IEC/EN6	1000-3-	2, IEC/E	N61000	-3-12)				
Complia	ant with Electrical Safety Standa	ards	Built-in (IEC/EN61000-3-2, IEC/EN61000-3-12)  UL508C, C22.2No.14, IEC/EN61800-5-1:2007													
"#" Enc	losure (IEC/EN60529)		IP21/IP55													
Cooling	method		Natural cooling Fan cooling													
Weight	/Mass [kg]	IP21/IP55	10	10	10	10	10	10	18	18	18	18	23	23	TBD	TBD
	la															
Model	FRN AR1 # -4E : HVAC		75	90	110	132	160	200	cations 220	280	315	355	400	500	630	710
		+\ [k\\/] *1	75	90	110	132	160	200	220	280	315	355	400	500	630	710
Applicable standard motor (rated output) [kW] "  Rated capacity [kVA] "2		114	134	160	192	231	287	316	396	445	495	563	731	891	1044	
gs	Voltage [V]*3		3-phase, 380 to 480V (with AVR function)													
ratin	Rated current [A]		150	176	210	252			1	1		1	740	060	1170	1270
Output ratings	Overload current rating		150   176   210   253   304   377   415   520   585   650   740   960   1170   1370   110%-1min (Overload tolerated interval: compliant with IEC 61800-2)													
Or					1109	6-IMIN	(Overioa	d tolera			npilant v	VITN IEC	61800-2	(1)		
	Rated frequency [Hz]		50, 60Hz													
yldc	Main power supply (No. of phase, voltage		3-phase, 380 to 480V, 50/60Hz													
er Sul	Control power supply auxiliary-input (No	o. of phase, voltage, freguency)						-	e, 380 to							
Input Power Sup	Voltage, frequency variations		'		1		nbalance	rate be	tween ph	nases is v		%)*⁴ Fre	quency :			
nput	Rated input current [A]		136	162	201	238	286	357	390	500	559	628	705	881	1115	1256
	Required power supply capaci	ty [kVA]	95	113	140	165	199	248	271	347	388	436	489	611	773	871
Braking torque [%]*5									10 to	o 15						
DC braking				Braking	starting	frequen	cy: 0.0 t	o 60.0H	z, Brakin	g time:	0.0 to 30	0.0s, Bra	iking leve	el: 0 to 6	50%	
EMC filter					1	Built-in	[Compl	iant with	n EMC st	andard	(IEC/EN6	1800-3:	2004)]			
DC reactor (DCR)			Buil	t-in		Stand	lard acc	essory (I	EC/EN61	000-3-2	, IEC/EN	161000-	3-12)			
Complia	ant with Electrical Safety Standa	ards				L	JL508C,	C22.2N	o.14, IE	C/EN618	300-5-1:	2007				
"#" Enclosure(IEC/EN60529)			IP21/IP55 IP00													
Cooling	method		Fan cooling													
Weight	/Mass [kg]	IP21/IP55	TBD	TBD												
		IP00			62	64	94	98	129	140	245	245	245	330	530	530

## Models with capacity range from 45kW to 710kW are to be released soon.

- \*1) Applicable standard motors are the case of Fuji Electric's 4-pole standard motors.
  \*2) The rated capacity indicates the case of 440V ratings.
  \*3) Output voltage cannot exceed the power supply voltage.
  \*4) Interphase voltage unbalance ratio [%] = (max. voltage [V] min. volt

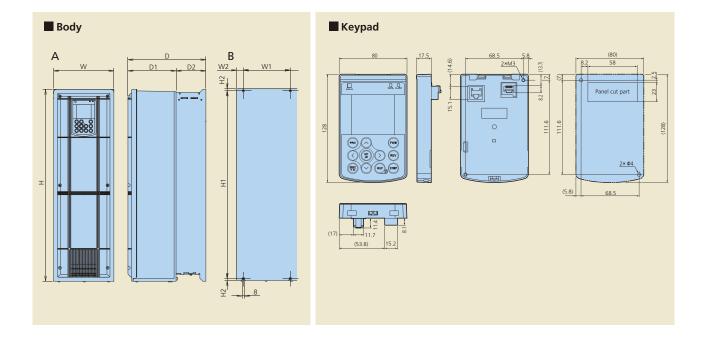


## **Outline drawing**

Power supply	Applicable standard			Outs	ide dim	ensions	(mm)		N	Mounting dimensions (mm)					
voltage	motor (kW)	Inverter model	Dwg.no.	W	Н	D	D1	D2	Dwg.no.	W1	W2	H1	H2		
	0.75	FRN0.75AR1□-4E													
	1.5	FRN1.5AR1□-4E													
	2.2	FRN2.2AR1□-4E		150	465	262	162	100		115	17.5	451	7		
	3.7	FRN3.7AR1□-4E		130	403	202	102	100		113	17.5	451	,		
	5.5	FRN5.5AR1□-4E													
3-phase	7.5	FRN7.5AR1□-4E	A						В						
400V	11	FRN11AR1□-4E	A		585				ь	158					
	15	FRN15AR1 □-4E		203		262	162	100			22.5	571	7		
	18.5	FRN18.5AR1□-4E		203		202									
	22	FRN22AR1 □-4E													
	30	FRN30AR1 □-4E		203	645	262	162	100		158	22.5	631	7		
	37	FRN37AR1 □-4E		203	045	202	102	100		130	22.5	031	/		
	45	FRN45AR1 □-4E		265	736	285									
	55	FRN55AR1 □-4E		203	/30	200									
	75	FRN75AR1 □-4E		300	888	370									
	90	FRN90AR1 □-4E		300	888	370									
	110	FRN110AR1 # -4E													
	132	FRN132AR1 # -4E													
	160	FRN160AR1 # -4E													
	200	FRN200AR1 # -4E													
	220	FRN220AR1 # -4E													
	280	FRN280AR1 # -4E													
	315	FRN315AR1 # -4E													
	355	FRN355AR1 # -4E													
	400	FRN400AR1 # -4E													
	500	FRN500AR1 # -4E													
	630	FRN630AR1 # -4E													
	710	FRN710AR1 # -4E													

<sup>[ (</sup>Protective structure) : M : IP21, L : IP55

<sup># (</sup>Protective structure) : IP00



## **Wiring Diagram**

#### **Basic configuration diagram** (Factory shipped condition: with SOURCE mode input and enable input function) MCCB Magnetic contactor Main circuit part P(+) P(+) N(-) or ELCB (MC) L1/R Power supply Motor 400V series L2/S 380V~480V 50/60Hz 13/T RΛ Control power AUX input TO. **G** Ground terminal Ground terminal RS-485 communications port 1 USB connector Control circuit part (RJ-45 connector for • keypad connection) SW3 30A Variable resistor 30B Alarm relay output +10VDC 0V power supply (for any fault) 30C 12 Setting voltage input Contact point output 11 (0~+10VDC) Y5C AX terminal (0~±10VDC) \_\_Y5A function Analog input Setting current input PTC 4~20mADC During operation SW5 (0~20mADC) Y2 Frequency (speed) agreement Setting voltage input Y3 Frequency (speed) detection Transistor 0~±10VDC Y4 +24VDC OV Motor overload prediction output Common terminal Enable input 1 (Shared between sink and source) EN2 Enable input 2 0~10VDC 4~20mADC (0~20mADC) SW4 Analog frequency meter SOURCE 0~10VDC FM2 FWD ★¥→ 4~20mADC (0~20mADC) FWD operation/stop command REV \* \* SW<sub>2</sub> REV operation/stop command Analog CM frequency meter X1 **★**¥ → Multi-step frequency selection (0~1steps) Digital input **★**▼ X2 Multi-step frequency selection (0~3steps) **★**▼ ХЗ DX-Self-hold selection \*\*-Data send/receive X4 DX-Coast-to-stop command \*\*= X5 Alarm reset X6 **▼**▼ SW2 Frequency setting 2/frequency setting 1 X7 \*\* Local (keypad) instruction selection RS-485 communications CM port 2 (terminal block)



## **Options**

## Relay output interface card (OPC-G1-RY)

This is an optional card that converts the transistor output at terminals Y1 to Y4 on the inverter body to relay output (1c). Each card has two relay outputs, and four relay outputs are available by installing two cards.

Note: When the card is mounted, the terminals Y1 to Y4 on the inverter body

2 circuits built-in Relay output:

Signal type: 1c

Contact point capacity: AC250V, 0.3A  $\cos\phi$ =0.

DC48V, 0.5A (Resistance load)

## Relay output interface card (OPC-G1-RY2)

This optional card allows relay outputs (1a) to be added. When used in cascaded control, this card can control the seven motors.

\* By using the two relay outputs on the inverter body, max. 8 units and one unit (auxiliary pump) can be controlled.

Relay output: 7 circuits built-in

Signal type: 1a

Contact point capacity: AC250V, 0.3A  $\cos \phi$ =0.

DC48V. 0.5A (Resistance load)

## Analog input interface card (OPC-G1-AIO)

This card allows analog input and output to be used.

Analog input: 1 analog voltage input point (0~±10V)

1 analog current input point (4~20mA)

Analog output: 1 analog voltage output point (0~±10V) 1 analog current output point (4~20mA)

#### Analog current output interface card (OPC-G1-AO

This card allows two analog current output (4 to 20mA) points to be used. The card cannot be used together with OPC-G1-AIO.

#### CC-Link communications card (OPC-G1-CCL)

By connecting this card with the CC-Link master unit, the communications rate up to 10Mbps can be supported and the transmission distance is covered up to 1200 m in total.

Communications method: CC-Link Ver1.10 and Ver2.0

Communications rate: 156kbps~

#### DeviceNet communications card (OPC-G1-DEV)

This card enables operation instruction and frequency command to be set from the DeviceNet master, allowing operation conditions to be monitored and all the function codes to be changed and checked.

No. of connection nodes: max. 64 units (including the master unit) MAC ID: 0~63

500V DC (photocoupler insulation) Insulation:

Communications rate: 500kbps/250kbps/125kbps Network consumed power max. 80mA, 24V DC

#### PROFIBUS DP communications card (OPC-G1-PDP)

This card enables operation instruction and frequency command to be set from the PROFIBUS DP master, allowing operation conditions to be monitored and all the function codes to be changed and checked.

Communications rate: 9.6kbps~12Mbps Connection connector: 6-pole terminal block

## CANopen communications card (OPC-G1-COP)

This card enables operation instruction and frequency command to be set from the CANopen master (such as PC and PLC), allowing all the function codes to be set and checked.

No. of connection nodes 127 units

**Communications rate:** 20k, 50k, 125k, 250k, 500k, 800k, 1Mbps

Transmission distance: ~2,500m

#### LonWorks communications card (OPC-G1-LNW)

This card allows peripheral equipment (including a master unit) that is connected via LonWorks to be connected with the inverter, enabling operation instruction and frequency command to be set from the master unit

## Ethernet communications card (OPC-G1-ETH)

Coming soon

## Pt100 temperature sensor input card (OPC-G1-PT)

#### Battery (OPK-BP)

Used for the real time clock activated while the inverter power is off. The real time clock can be operated even when no power is supplied inverter at electric power interruption.

#### Extension cable for remote operation (CB- S)

This cable is used in connection between the inverter body and the keypad

Optional type	Length (m)
CB-5S	5
CB-3S	3
CB-1S	1



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